

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, D.C. 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. NOMENCLATURE 7266342 BUFFER, ASSEMBLY			2. CODE IDENT 19205	3. SPI NO. (AM) P7266342
4. NATIONAL STOCK NUMBER 1005007266342			5. DATE OF DRAWING/SPI 2/9/99	6. REVISION / ERR NO. K/L9K2001
7. QUP 1/EA	8. ICQ	9. UNIT PACK WT. (LB) (0.0) 1.12	10. UNIT PACK CU (CU. FT) (0.000) 0.013	11. UNIT PACK SIZE (INCHES) (00.0) 3.5 X 3.5 X 1.8

		18. STEPS	19. REQD	20. DESCRIPTION
12. MILITARY PRESERVATION MIL-STD-2073-1, METHOD 33		1		PRESERVATIVE, MIL-PRF-3150 WRAP, MIL-B-121, TY-I, GR-A, CL-2 TAPE, A-A-883 BAG, MIL-B-117, TY-I, CL-C
13. CLEANING *		2		
14. DRYING *		3		
15. PACKING		4		
a. LEVEL A MIL-STD-2073-1				
b. LEVEL B MIL-STD-2073-1				
16. MARKING MIL-STD-129				

17. NOTES / DRAWING

*UNLESS OTHERWISE SPECIFIED, CLEANING AND DRYING SHALL BE IN ACCORDANCE WITH PARAGRAPH 5.2.1 OF MIL-STD-2073-1.
WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY.
INTERMEDIATE PACKAGING AND PACKING WILL BE IN ACCORDANCE WITH SPECIFICATION MIL-STD-2073-1 OR AS OTHERWISE SPECIFIED HEREON.

WSC: 6L ITEM SIZE: 3.36 X 3.36 X 1.7

ITEM WEIGHT: 1.02

APPROVED: JAMES F. ZOLL

STATEMENT A, UNLIMITED

ENGINEERING CHANGE PROPOSAL (ECP), PAGE 1

1. DATE (YYMMDD)

990224

Form Approved

OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 2 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to Department of Defense, Washington Headquarters Services Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.

PLEASE NO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES, RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM

2. PROCURING
ACTIVITY NO.

L952007

3. DODAAC

4. ORIGINATOR

a. TYPED NAME (First, Middle Initial,
Last)

Suitberto Arias

b. ADDRESS (Street, City, State, Zip Code)

U.S ARMY, ARDEC

AMSTA-AR-CCL-A

PICA TINNY ARSENAL, NJ, 07806-5000

5. CLASS OF ECP

2

6. JUST. CODE

C

7. PRIORITY

R

8. ECP DESCRIPTION

a. MODEL / TYPE

M8C Spotting

b. CAGE CODE

19200

c. SYSTEM DESIGNATION

Caliber .50 Rifle

d. ECP NO.

L952007

e. TYPE

F

f. REV

N/A

9. BASELINE AFFECTED

☐ FUNCTIONAL☒ PRODUCT☐ ALLOCATED

10. OTHER SYS. / CONFIG. ITEMS AFFECTED

☐ YES☒ NO

11. SPECIFICATION AFFECTED

	CAGE Code	Specification/Document No.	Rev.	SCN	CAGE Code	Number	Rev.	NOR
a. SYSTEM					19200	C7266344	J	
b. DEVELOPMENT					19200	C7266353	J	
c. PRODUCT								

13. TITLE OF CHANGE

To update Brazing Spec's

14. CONTRACT NO. AND LINE ITEM

P395YFX3

15. PROCURING CONTRACTING OFFICER

a. NAME (First, Middle Initial, Last)

Brent Boyd

b. Code

VM

c. TELEPHONE NO.

4066

16. CONFIGURATION ITEM NOMENCLATURE

Rifle, Spotting, Cal .50, M8C

17. IN PRODUCTION?

☐ YES☒ NO

18. ALL LOWER LEVEL ITEMS AFFECTED

a. NOMENCLATURE

BUSHING ASSEMBLY, BUFFER

b. PART NO.

7266344

c. NSN

19. DESCRIPTION OF CHANGE

To update Brazing Specification.

20. NEED FOR CHANGE

To update drawing spec's

21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER

N/A

22. EFFECT ON PRODUCTION DELIVERY SCHEDULE

N/A

23. RETROFIT

a. RECOMMENDED ITEM EFFECTIVITY

N/A

b. SHIP / VEHICLE CLASS AFFECTED

N/A

c. ESTIMATED KIT DELIVERY SCHEDULE

N/A

d. LOCATION OR SHIP / VEHICLE NUMBER AFFECTED

N/A

24. ESTIMATED COST / SAVINGS UNDER CONTRACT

N/A

25. ESTIMATED NET TOTAL COSTS / SAVINGS

N/A

26. SUBMITTING ACTIVITY

a. AUTHORIZED SIGNATURE Suitberto Arias

b. TITLE Mech. Eng. Tech.

27. APPROVAL / DISAPPROVAL

a. CLASS I

☒ APPROVAL
RECOMMENDED☐ DISAPPROVAL
RECOMMENDED

b. CLASS II

☐ APPROVED☐ DISAPPROVED

c. CLASS II

☐ CONCUR IN CLASSIFI-
CATION OF CHANGE☐ DO NOT CONCUR IN CLASSIFI-
CATION OF CHANGE

d. GOVERNMENT ACTIVITY

e. SIGNATURE

f. DATE SIGNED (YYMMDD)

g. APPROVAL

☒ APPROVED☐ DISAPPROVED

h. GOVERNMENT ACTIVITY


Ronald E. Elbe, Chief
Cmbt Spt & Sm Cal Wpn Sys Div

i. SIGNATURE

Walter J. Serrano

j. DATE SIGNED (YYMMDD)

990407


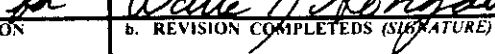
NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 990318		Form Approved OMB NO. 0704-0188						
This revision described below has been authorized for the document listed. Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate of any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.				2. PROCURING ACTIVITY NO. L9S2007						
				3. DODACC						
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE						
a. TYPED NAME (First, Middle Initial, Last) James M. Petz		ARDEC, AMSTA-AR-ESW-S Rock Island, IL 61299-7300		19200						
				7. CAGE CODE 19200						
9. TITLE OF DOCUMENT BUSHING ASSEMBLY, BUFFER		10. REVISION LETTER		11. ECP NO. L9S2007						
		a. CURRENT J		b. NEW						
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES RIFLE, SPOTTING, CAL .50, M8C				NOR SH. 1 OF 1						
13. DESCRIPTION OF CHANGE:										
<p>CHANGE: NOTE 1</p> <p>FROM: "...QQ-B-650..." TO: "...AWS A5.8..."</p> <p>CHANGE: NOTE CALL-OUT (ZONES C3, C2)</p> <p>FROM: "...MIL-B-7883 GRADE B..." TO: "... AWS C3.6 CLASS A..."</p> <p>ADD: "Distribution Statement A."</p> <p>(NEW LOGO's)</p>										
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td rowspan="3" style="width: 15%;">a. (X) one</td> <td style="width: 10%; text-align: center;">X</td> <td rowspan="3" style="width: 75%;"> (1) Existing document supplemented by his NOR may be used in manufacturing (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document. </td> </tr> <tr><td> </td></tr> <tr><td> </td></tr> </table>						a. (X) one	X	(1) Existing document supplemented by his NOR may be used in manufacturing (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.		
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-ESW			c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE							
d. TITLE RONALD E. ELBE, Configuration Manager Chief, Cmbt Spt & Sm Cal Wpn Sys Div		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 990407						
15. a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A		b. REVISION COMPLETED (SIGNATURE)		c. DATE SIGNED (YYMMDD)						

DD Form 1695, APR 92

Previous editions are obsolete

* U.S. GPO: 1990-261-871 / 11361 238,31

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 990318		Form Approved OMB NO. 0704-0188				
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Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.								
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a. TYPED NAME (First, Middle Initial, Last) James M. Petz		ARDEC, AMSTA-AR-ESW-S Rock Island, IL 61299-7300		19200				
				7. CAGE CODE 19200				
9. TITLE OF DOCUMENT DISK, BUFFER		10. REVISION LETTER		11. ECP NO. L9S2007				
		a. CURRENT J		b. NEW				
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES RIFLE, SPOTTING, CAL .50, M8C				NOR SH. 1 OF 1				
13. DESCRIPTION OF CHANGE: CHANGE: NOTE 2 FROM: "2. MATERIAL: PLASTIC, PHENOLIC RESIN, SPEC MIL-M-14: TYPE CFI-20 (COMPRESSION MOLDED ONLY) OR FIBER, RED, (SHEET), SPED MIL-F-13526." TO: "2. MATERIAL: PLASTIC, PHENOLIC RESIN, SPEC ASTM D5948: TYPE CFI-20 (COMPRESSION MOLDED ONLY) OR VULCANIZED FIBRE SHEETS, RED, COMMERCIAL GRADE PER ASTM D710." ADD: "DISTRIBUTION STATEMENT A." (NEW LOGO's)								
a. (X) one <table border="1" style="display: inline-table; vertical-align: middle;"> <tr><td style="text-align: center;">X</td></tr> <tr><td style="text-align: center;"> </td></tr> <tr><td style="text-align: center;"> </td></tr> </table> (1) Existing document supplemented by his NOR may be used in manufacturing (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.						X		
X								
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-ESW				c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE				
d. TITLE RONALD E. ELBE, Configuration Manager Chief, Cmbt Spt & Sm Cal Wpn Sys Div		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 990407				
15. a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A		b. REVISION COMPLETED (SIGNATURE) 		c. DATE SIGNED (YYMMDD)				

DOCUMENT SUMMARY LIST

Item: BUFFER, RECOIL
NSN: 1005-00-726-6342
Control Number/PRON: P39SYFX3

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY O - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. MIL-STD-973	Configuration Management	17 Apr 92 Cat 2

See section C clause(s) titled: Value Engineering Change Proposals, Engineering Change Proposals, Deviation and/or Ozone-Depleting Substances.

In the application of MIL-STD-973 Paragraphs 5.4.3, 5.4.4 and 5.4.8 apply, and are tailored as follows:

- (1) Page 53, para 5.4.3.4., Delete "a contractor designed form, or a letter" in the first sentence.
- (2) Page 53, para 5.4.3.3.2a., Line 5, add "or size" after "weight".
- (3) Page 53, Delete para 5.4.3.5., and replace by, "Unless otherwise specified in the contract, requests for critical deviations should be approved or disapproved within 30 calendar days of receipt by the Government and for all other deviations within 60 calendar days of receipt by the Government."
- (4) Para 5.4.3.5.1. Minor deviations.
Line 3. Delete "...by the activity...Class II change" and insert "by the Contracting Officer."
- (5) Page 55, para 5.4.4.3.2a., Line 7, add "or size" after "weight".
- (6) Page 56. Delete paragraph 5.4.4.5 and replace by "Unless otherwise specified in the contract requests for critical waivers should be approved or disapproved within 30 calendar days of receipt by the Government and for all other RFWs within 60 calendar days of receipt by the Government."

(7) Para 5.4.4.5.1. Minor waivers.
Lines 4 and 5. Delete "...Contract Administration Office (CAO)." Insert "...Configuration Manager and a Government Contracting Officer."

(8) Page 61, para 5.4.8.3.4., in line 6 add "or size" after "weight".

(9) Page 61, Add new para 5.4.8.3.4.1., "An RFD shall be supported by test data and analysis, where appropriate, and provided to support the decision regarding acceptance of the nonconformance."

(10) Page 61, Delete para 5.4.8.3.5. and replace by, "Unless otherwise specified in the contract, deviations are approved and authorized only by the Contracting Officer. Critical deviations should be processed within 30 calendar days of receipt by the Government and all other RFDs processed within 60 calendar days of receipt by the Government."

(11) Page 62, para 5.4.8.4, Delete lines 7 thru 10 and replace with "standard. All RFWs shall be submitted as specified in the contract for approval or disapproval and acceptance or rejection by the authorized Contracting Officer."

(12) Page 62, para 5.4.8.4.4., on line 6 add "or size" after "weight".

(13) Page 62, Add new para 5.4.8.4.4.1., "an RFW shall be supported by test data and analysis, where appropriate, and provided to support the decision regarding acceptance of the nonconformance."

1b. Interim Notice 3 (DO)	Configuration Management	13 Jan 95 Cat 2
1c. DI-CMAN-80640B (seq A001)	Request for Deviation	13 Jan 95 Cat 2
1d. DI-CMAN-80641B (seq A002)	Request for Waiver	13 Jan 95 Cat 2
2. ANSI/ISO/ASQC Q9002 or equivalent	Model for Quality Assurance in Production, Installation & Servicing	18 Jul 94
3a. DOD-P-16232F INT Amd 1 (TDPL)	Phosphate Coating Heavy Manganese or Zinc Base (for Ferrous Metal)	09 Sep 92 Cat 2
3b. DI-NDTI-80603 (DD Form 1423)	Test Procedure	01 Jun 88 Cat 1

LIST OF ADDRESSES

Commander

U.S. Army Industrial Operations Command

ATTN: AMSIO-_____ (see block 14 of DD form 1423 for symbols that apply)

Rock Island, IL 61299-6000

Director

Armament and Chemical Acquisition, and Logistics Activity

ATTN: AMSTA-AC_____ (see block of DD form 1423 for symbols that apply)

Rock Island, IL 61299-8630

Director

U.S. Army, Armament, Research, Development & Engineering Center

ATTN: AMSTA-AR_____ *(R) (see block of DD form 1423 for symbols that apply)

Rock Island, IL 61299-7300

*When letter in parentheses at end of office symbol is a "R", use Rock Island address; when it is a "D", use Picatinny Arsenal address.

E-MAIL ADDRESSES:

AMSTA-AR-QA__(R) amsta-ar-qa-cdr1@ria-emh2.army.mil

ADDRESS CODE DISTRIBUTION SHEET
FOR REQUESTS FOR DEVIATION/WAIVER (RFD/RFW)

I. Concurrent distribution of RFDs or RFWs shall be submitted by the Contractors as follows:

1. The contractor shall submit copies as required and as identified below to: Department of the Army, U.S. Army Armament Research, Development and Engineering Center, ATTN: AMSTA-AR-QAD (ECPs), Rock Island, IL 61299-7300.

RFDs/RFWs - original plus 2 copies
 original (Tools & Equipment)
 original plus 2 copies (Navy or Air Force)

2. Provide one copy designated "Advance Copy" to one of the following design agencies if the agency is cited in the contract:

a. Chemical Command: Commander, Chemical Biological Defense Agency, ATTN: SCBRD-ENE-D, Aberdeen Proving Ground, MD 21010-5423.

b. U.S. Navy: Commander, Naval Surface Warfare Center, Crane Division, ATTN: Code 40, Crane, IN 47522-5000, or Commander, Naval Air Warfare Center, Weapons Division, 521 9th St., ATTN: Code 332200E, Point Mugu, CA 93042-5001

c. U.S. Air Force: Commander, U.S. Army Industrial Operations Command, ATTN: AMSIO-ASI-SA (Mr. Flood ASD/YH), Eglin Air Force Base, FL 32542-5000, or Commander, Ogden Air Logistics Center, ATTN: OO-ALC/LIWGE, 6034 Dogwood Ave., Hill Air Force Base, UT 84056-5816.

3. Provide one copy designated "Advance Copy" to:

a. Contracting Officer: Director, Armament and Chemical Acquisition, and Logistics Activity, Rock Island, IL 61299-8630 (ACALA items) or Commander, Industrial Operations Command, Rock Island, IL 61299-6000 (IOC items).

b. Administrative Contracting Officer.

4. When ECPs, RFWs, RFDs are determined to be Urgent, Critical and/or Schedule impacting, an action copy should be provided to AMSTA-AR-QAD via data facsimile (FAX) to 309-782-6450. This transmission is to be immediately followed with the usual hard copy mailing.

CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: BUFFER, RECOIL
TO CONTRACT/PR: P39SYFX2

1. SEQUENCE NUMBER	14. DISTRIBUTION	DRAFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM		
3. SUBTITLE		
4. DATA ITEM NUMBER		
5. CONTRACT REFERENCE		
6. TECHNICAL OFFICE	7. DD 8. APP 9. DIST STATEMENT	
	250 CODE REQUIRED	
10. FREQUENCY	11. AS OF DATE	15. TOTAL:
12. DATE OF 1ST SUBMISSION	13. DATE OF SUBSEQUENT SUBMISSION	
16. REMARKS		

1. A001	14. SEE ADDRESS CODE	/ /
2. REQUEST FOR DEVIATION (RFD)	DISTRIBUTION	/ /
3.	ATTACHED	/ /
4. DI-CMAN-80640B		
5. MIL-STD-973		
6. AMSTA-AR-QAD	7. LT 8. - 9. *	
10. ASREQ	11. ---	15. TOTAL 0/ 0/ 0
12. ASREQ	13.	
16. REMARKS		
*DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIGURATION MANAGER.		

1. A002	14. SEE ADDRESS CODE	/ /
2. REQUEST FOR WAIVER (RFW)	DISTRIBUTION	/ /
3.	ATTACHED	/ /
4. DI-CMAN-80641B		
5. MIL-STD-973		
6. AMSTA-AR-QAD	7. LT 8. - 9. *	
10. ASREQ	11. ---	15. TOTAL 0/ 0/ 0
12. ASREQ	13.	
16. REMARKS		
*DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIGURATION MANAGER.		

1. A003

2. TEST PROCEDURE/ PHOSPHATE COATING PRE-

3. PRODUCTION PROCEDURE

4. DI-NDTI-80603*

5. DOD-P-16232, PARA 3.1

6. AMSTA-AR-ESM

7. XX

8. A

9. N/A

10. ONE/R

11. N/A

12. 60 DAC

13. N/A

14.

PROCUREMENT

/ /

CONTRACTING

/ /

OFFICER

/ 1/

15. TOTAL

0/ 1/ 0

16. REMARKS

*PARA'S 10.2.2.2 & 10.2.2.3 ONLY APPLY. BLOCK 8 CONT.-PRIOR TO PRODUCTION, APPROVAL THROUGH THE CONTRACTING OFFICER IS REQUIRED WITHIN 60 DAYS AFTER CONTRACT AWARD. A DD FORM 250 IS NOT REQUIRED FOR PHOSPHATE COATING PROCEDURE APPROVAL. CONTRACTOR FORMAT ACCEPTABLE. SHALL BE SUBMITTED ON AN IBM COMPATIBLE 3-1/2" DISKETTE IN RICH TEXT FORMAT (RTF).

APPROVED BY:  STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 03/05/1999